P.O. Box 291509 Kerrville, Texas USA 78029 Phone: 830.895.4700 Email: pti@power-tronics.com Web: www.power-tronics.com



Specifications

Input Voltage: Sensing Voltage: Frequency: Voltage Regulation: Parallel Operation Output Voltage:

Maximum Continuous Output: Minimum Field Resistance:

Min Residual Build up Voltage: Under Frequency Protection: Physical Size: Weight: Encapsulated: Internal Protection: External Voltage Adjustment: System Operating Indicator: Optional Static Exciter Modules Optional External Controls

120 / 208 or 240vac 24-30vdc 50 or 60hz +/- .25 % From NL to FL No 0-52vdc @ 120vac input 0-105vdc @ 240vac input 0-210vdc @ 240vac input 8adc 6.5Ω @ 52vdc output 13Ω @ 105vdc output 26Ω @ 210vdc output 3.5vac Yes. VPH reduction 4.75 x 7.5 x 1.75 in. 1 lb. Yes Fuses, cartridge type Yes Yes, x2 Yes Yes

SPXR500-28VDC Voltage Regulator

The SPXR500-28VDC is a special purpose voltage regulator that is designed specifically for aircraft ground power units that operate at 50 or 60hz and provide 28vdc ground power.

The SPXR500-28VDC senses the 28vdc at the aircraft connection point of the supply cord and compensates for any line loss due to heavy DC current loading. It also incorporates selectable frequency ranges for voltage roll off during under-frequency operation and precise voltage regulation regardless of ambient temperature.

The SPXR500-28VDC incorporates patented electronic circuitry that allows an installer to match the regulator to many differing configurations of exciters by adjusting a trim pot and without special transformers or inline resistors.

The SPXR500-28VDC can be externally controlled with a PLC or Genset controller by simply adding an optional interface module.

The SPXR500-28VDC is an encapsulated design for extra durability in harsh installation environments. The SPXR500-28VDC can be used with all optional modules that are available for use with standard models of Power-Tronics regulators.



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Introduction and Functional Description

Caution: Read This Installation Manual Carefully and Entirely!

Warning: Do not use digital equipment to read voltage, Hz, or amperage during this installation. Use only Analog sensing equipment! Failure to do so may result in damage to equipment or in personal injury!

ALWAYS perform all setup procedures off-line ALWAYS wear eye protection ALWAYS strip wire insulation properly or use insulated connectors ALWAYS use analog metering equipment when setting up the regulator ALWAYS ensure the regulator receives ample airflow NEVER hold the regulator in your hand when energized NEVER install the regulator in a place it can get wet or is exposed to the elements NEVER mount the regulator over a screw, bolt, rivet, welding seam, or other fastener NEVER remove the regulator cover while the unit is in operation NEVER insert a screwdriver or other object under the regulator cover NEVER install a switch in the DC portion of the regulator's wiring NEVER USE A DIGITAL FREQUENCY METER (It can give a false reading!)

Functional Description

The SPXR500-28VDC Voltage Regulator is the result of over 20 years of engineering efforts and offers highdemand features at a competitive price point. The SPXR500-28VDC is a proven design and is engineered to greatly simplify setup while offering extreme reliability. When properly installed, the SPXR500-28VDC Voltage Regulator is designed to provide a lifetime of service.

A Generator voltage regulator has several automated tasks it must perform in order to provide reliable, clean, and regulated electricity. It must build-up the generator, regulate the terminal voltage within its design specifications, and protect both itself and the generator should a fault situation arise.

The SPXR500-28VDC contains a time-proven, extremely reliable circuit for build-up functionality. Due to its simplicity, the SPXR500-28VDC is able to build up generators with residual voltages from 3.5VAC without initial overshoot or excessive delay. The SPXR500-28VDC is a precision voltage regulator and is capable of regulating the terminal voltage of the generator within +/-.25% of its initial set point. The SPXR500-28VDC is a special purpose regulator designed to regulate 24-30vdc while receiving power from a 110-240vac generator, such as aircraft GPU equipment.

The SPXR500-28VDC uses field-replaceable 20mm glass cartridge fuses to protect its internal circuitry should a fault occur and the exciter field current exceeds what the regulator is capable of delivering. It also contains a unique frequency-selectable Volts-Per-Hertz circuit, which helps a turbo-charged engine accept a large load, and also helps to protect the generator rotor and exciter if the engine is idled with the regulator still energized.

Due to its extreme simplicity, the SPXR500-28VDC Voltage Regulator is uncommonly reliable and offers features and regulation accuracy usually only offered by much more complicated and often much more expensive regulators.

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Determining Which Hookup Configuration to Use

STOP! If you are using an optional SE350 or SE450 Static Exciter Module, see the instructions that came with your module for their hookup diagrams! <u>Return to this manual for commissioning!!</u>

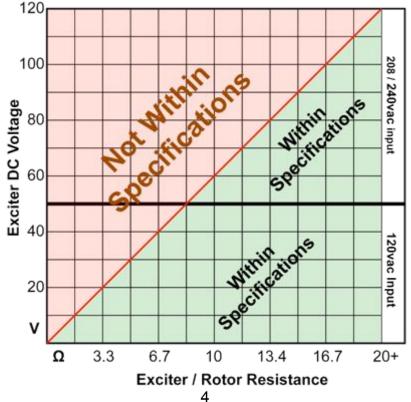
The SPXR500-28VDC Voltage Regulator is configurable for 3 different output ranges suitable for use on the vast majority of generators available on the market from past and present. It is necessary to choose the proper mode of operation for your generator in order to get the best regulation and fastest response time possible.

To determine the proper connection for your generator you need to know any two of the following 3 specifications from the rating plate of your generator:

- 1: Exciter Field Voltage (in DC Volts) [Generally given in full load Voltage on nameplates]
- 2: Exciter Field Resistance (in Ohms) [See Note Below]
- 3: Exciter Field Amperage (in DC Amps) [Generally given in full load Amps on nameplates]

Using the specifications obtained from your generator exciter, select a Connection (A, B, or C) from the chart or graph below:

- Exciter field resistance is more than 26 ohms and exciter full load voltage is rated at 125vdc or less. Use connection A (See Page 7)
- Exciter field resistance is more than 13 ohms and exciter full load voltage is rated at 63vdc or less. Use connection B (See Page 8)
- Exciter field resistance is more than 6.5 ohms and exciter full load voltage is rated at 32vdc or less. Use connection C (See Page 9)





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Note about Field Resistance:

- When measuring field resistance on a brushless generator, simply measure the resistance of the exciter field through your field leads with a multimeter.
- When measuring field resistance on a brush-type generator, measure the resistance through both the field leads as well as directly on the slip rings themselves. The readings you obtain should ideally be the same, but no more than 1% difference. If you show more than 1% difference in reading your generator has brush and ring contact problems and will need cleaning or maintenance before installing the SPXR500-28VDC. Failure to correct brush and ring contact problems will result in severe damage to the voltage regulator as well as possible PERMANENT damage to the slip rings themselves! NEVER use emery cloth, carborundum stones, "comm sticks", or Tuner cleaner to dress or clean slip rings. They will make a bad problem much, much worse! Only use Garnet or Flint sandpaper and clean with a clean rag soaked with Acetone for best results!

If you do not have any of the specifications of your generator's exciter, or if you don't know where to start when trying to determine your exciter specs, please see the section below for instructions on measuring and calculating your exciter specifications.

- Measure your exciter field resistance using a multimeter on your field leads. Record this value. If you have a brush-type generator, also take a resistance reading on your slip rings: the value you obtain on the slip rings should be no more than 1% difference from the value you obtained through the field leads.
- Next, start and run the generator and apply 12V from a battery through your field leads and record the AC voltage produced by the generator. To determine your full load exciter field voltage, use the following formula:

$$\boldsymbol{E}_{Exc.} = \frac{\boldsymbol{E}_{Gen.Conf.}}{\left(\frac{\boldsymbol{E}_{Gen.Output}}{\boldsymbol{E}_{Battery}}\right)} * 2$$

Where $E_{Gen.Conf.}$ is your Generator's configured voltage (e.g.: 120, 208, 240, 480V, etc.), $E_{Gen.Output}$ is your recorded output voltage, and $E_{Battery}$ is your battery voltage (12V usually).

• Next, calculate your maximum exciter field amperage using your measured field resistance and your calculated exciter voltage using the following formula:

$$I = \frac{E}{R}$$

Where I is your maximum exciter field current, E is your calculated field voltage from the above formula, and R is your measured field resistance.

Using the values you just measured and calculated, see the chart on the previous page to determine which connection you should use to connect the SPXR500-28VDC to your generator.



PMG, DPE Winding, Auxiliary Winding, and Harmonic/Resonant Winding Use

The SPXR500-28VDC Voltage Regulator is compatible with some of these types of generators but not others. It is necessary to determine which type of generator you have before proceeding since some styles will connect differently than others while the SPXR500-28VDC cannot be used with some of these generators at all.

PMG (Permanent Magnet Generator/Exciter):

This type of generator generally has a permanent magnet generator mounted on the main shaft along with a brushless exciter and finally the main rotor itself. The SPXR500-28VDC is a very fast responding regulator (1/2 cycle response time) and low enough burden on the main stator that it can be used on these generators without any need for the PMG input.

To connect the SPXR500-28VDC to this type of generator, isolate and insulate the PMG leads that were connected to the original voltage regulator. Measure your field resistance and proceed with sizing on **Page 4**.

DPE Winding and Auxiliary Winding:

These generators use an extra winding in the main stator as a power supply for the voltage regulator in an attempt to give the regulator a clean power source that isn't affected by load. The SPXR500-28VDC has proprietary filtering circuitry in its sensing stage that is largely unaffected by generator load. Because the regulator isn't affected by loading, these types of windings are not needed.

To connect the SPXR500-28VDC to this type of generator identify, isolate, and insulate the Auxiliary or DPE wiring that were connected to the original voltage regulator. Measure your field resistance and proceed with sizing on **Page 4**.

Harmonic and Resonant Windings:

This type of generator rarely has a voltage regulator, and instead relies on a phaseshifted "harmonic" winding and a capacitor to adjust the terminal voltage with load. They often have a brushless "exciter", but because they operate on harmonics from the AC waveform, they do not operate like a typical brushless exciter.

Because these generators rely on AC waveform phasing for their voltage regulation, the SPXR500-28VDC cannot be used with this type of generator.

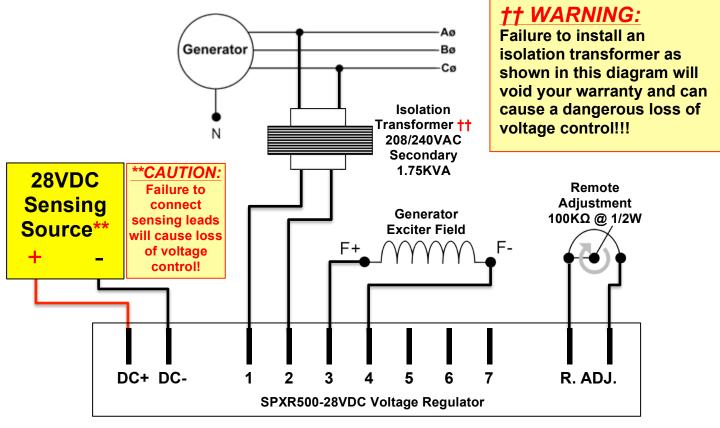


Connection A

Connection A is a Full-Wave rectified configuration, which allows a maximum of 210VDC at 8 ADC continuous with an input voltage of 240VAC.

This connection is typically used on higher voltage excitation fields (generally referred to as 125V fields) or on shunt control fields where the full-load excitation voltage is greater than 63VDC.

Note that the maximum input voltage to the SPXR500-28VDC Voltage Regulator is 240VAC! DO NOT input 277VAC into the SPXR500-28VDC! Severe damage to the unit will result!



NOTE:

It is not necessary to jumper the R.ADJ. terminals if not using the Remote Voltage Adjustment!

NOTE:

If the generator is to be operated below 50/60 Hz, a disconnect or switch should be installed in series with the incoming power to terminals #1 and #2 on the SPXR500-28VDC.

NEVER install a switch or breaker on the DC or Exciter side of the voltage regulator! Only install a switch or disconnect on the AC Side of the regulator!

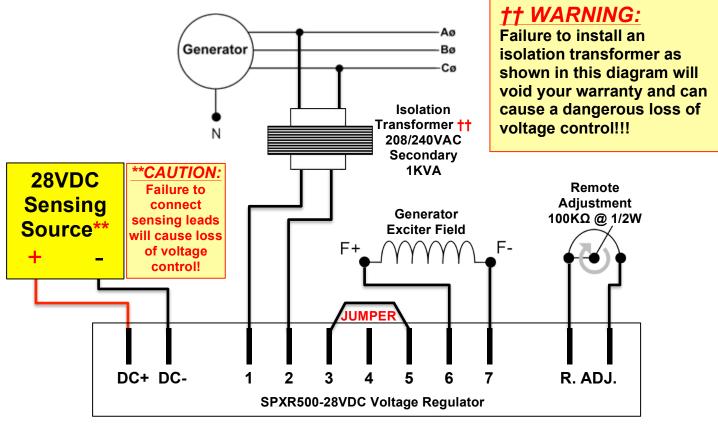


Connection B

Connection B is a Half-Wave rectified configuration, which allows a maximum of 105VDC at 8 ADC continuous with an input voltage of 240VAC.

This connection is typically used on lower voltage excitation fields (generally referred to as 63V fields) and on brushless generator fields where the full-load excitation voltage is 63VDC or less.

Note that the maximum input voltage to the SPXR500-28VDC Voltage Regulator is 240VAC! DO NOT input 277VAC into the SPXR500-28VDC! Severe damage to the unit will result!



NOTE:

It is not necessary to jumper the R.ADJ. terminals if not using the Remote Voltage Adjustment!

NOTE:

If the generator is to be operated below 50/60 Hz, a disconnect or switch should be installed in series with the incoming power to terminals #1 and #2 on the SPXR500-28VDC.

NEVER install a switch or breaker on the DC or Exciter side of the voltage regulator! Only install a switch or disconnect on the AC Side of the regulator!

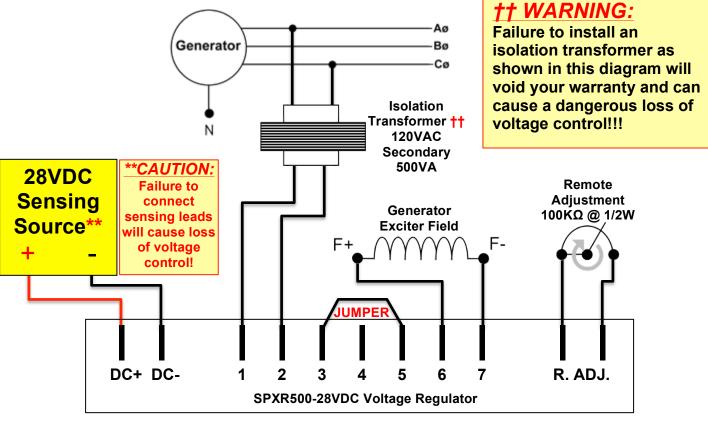


Connection C

Connection C is a Half-Wave rectified configuration, which allows a maximum of 52VDC at 8 ADC continuous with an input voltage of 120VAC.

This connection is typically used on very low voltage excitation fields (generally referred to as 32V fields) and on brushless generator fields where the full-load excitation voltage is 32VDC or less.

Note that the maximum input voltage to the SPXR500-28VDC Voltage Regulator in this configuration is 139VAC! DO NOT input 208/240VAC into the SPXR500-28VDC in this configuration! Severe regulation problems and possible damage to the regulator or exciter field can result!



NOTE:

It is not necessary to jumper the R.ADJ. terminals if not using the Remote Voltage Adjustment!

NOTE:

If the generator is to be operated below 50/60 Hz, a disconnect or switch should be installed in series with the incoming power to terminals #1 and #2 on the SPXR500-28VDC.

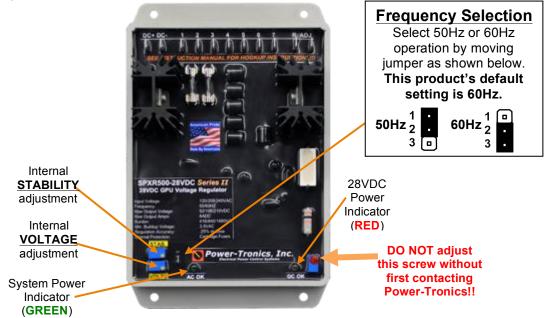
NEVER install a switch or breaker on the DC or Exciter side of the voltage regulator! Only install a switch or disconnect on the AC Side of the regulator!

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Initial Setup and Commissioning

- 1. Install the regulator and wire up to the correct wiring diagram (**Connection A, B, or C**).
- 2. If installing the SPXR500-28VDC on a brush-type generator, verify that the brushes and brush riggings are isolated, ungrounded, and connected **ONLY** to the SPXR500-28VDC.
- 3. Turn the internal voltage control and stability control 15 or more turns counter clockwise (left) or until you hear the screw click. This procedure is necessary in case the original factory settings have been altered.



- 4. If you are using a remote voltage adjustment, set it at 50% of adjustment.
- 5. Verify the sensing leads are connected to terminals A and B before proceeding!
- 6. Start up the prime mover and bring up to operating speed and turn on the regulator switch (if used).
- Set the internal voltage adjustment to the desired voltage setting for the generator output by turning the VOLTS adjustment screw clockwise (right). It may require 5-10 turns before any change in voltage is noticed.
 Note that the voltage adjustment is a 25-turn pot!
- 8. If the voltage is pulsating or hunting, turn the **STAB**. adjustment screw clockwise (right) until the voltage stabilizes. Note that the voltage may rise slightly while turning the **STAB**. adjustment. Keep the voltage within the desired range with the VOLTS adjustment screw!
- 9. Place the generator on line and observe the frequency and voltage.
- 10. Observe voltage regulation during no-load and full-load conditions. Once the voltage is set and regulating characteristics are satisfactory the installation procedure is complete.

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Optional Power-Tronics Add-On Modules

Power-Tronics offers a wide array of optional add-on modules for the SPXR500-28VDC voltage regulator from static exciter modules to digital interface cards. For more information on any of the modules below, visit our online catalog at:

www.power-tronics.com



SE350 Static Exciter Module Converts the SPXR500-28VDC into a 105VDC 30ADC Static Exciter!



SE450 Static Exciter Module Converts the SPXR500-28VDC into a 210VDC 30ADC Static Exciter!



AFM500X Automatic Flash Module Adds Automatic Flash or Battery Flash to installations with low residual or requiring quaranteed buildup!



Optical Interface Module Allows the SPXR500-28VDC to be controlled externally by virtually any digital load-sharing controller, VAR controller, genset controller, or digital governor controller!



MP12/24 Motorized Potentiometer

Allows the SPXR500-28VDC to be externally controlled by older automated controllers using pulsed signals or dry contacts for control!



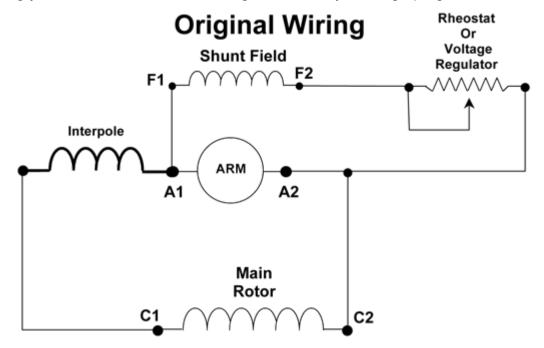
HVD1 High Voltage Disconnect Module

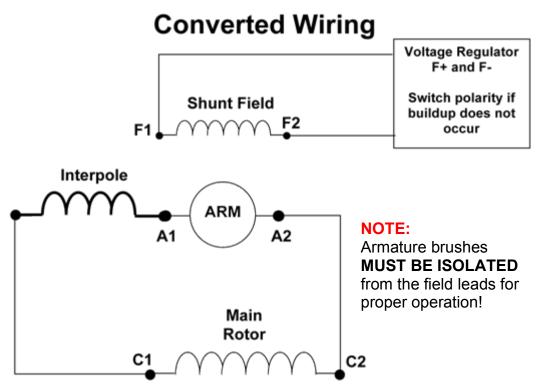
Saves your generator and connected equipment from runaway voltage conditions! Disconnects power to the voltage regulator instantly in the event of high voltage!



Conversion From Older Shunt-Wound Voltage Regulation to Modern Solid-State Voltage Regulation

It is possible to use the SPXR500-28VDC Voltage Regulator with older Shunt-Wound exciters that originally had manual or mechanical voltage regulators by converting the wiring as in the diagrams below. If the generator will not build up after conversion, try switching your F+ and F- leads at the regulator and try starting up again.





12

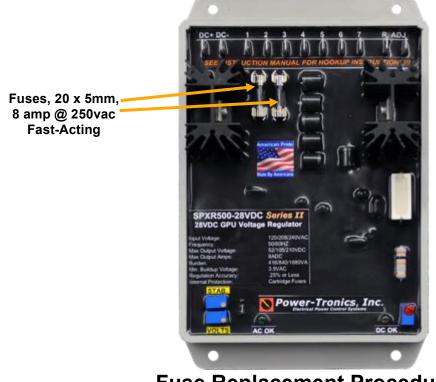
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Fuse Replacement

The SPXR500-28VDC contains two 20mm cartridge fuses located for quick and convenient replacement should they blow. To replace the fuses, follow the instructions below.

Fuse size is 20mm x 5mm rated at 8A at 250VAC. Power-Tronics Part Number: 5R3-551 (Comes as a package of 10 fuses) Cooper-Bussmann Part Number: BK/GDB-8A LittelFuse Part Number: 0217008.HXP



Fuse Replacement Procedure:

(Refer to the image above for easy reference)

- Remove any blown fuses.
- Gently squeeze the fuseholder terminals inwards towards each other with a pair of pliers or with your fingers to reset the spring tension.
- Verify there is no contamination or corrosion on the fuseholder terminal faces, then insert new fuses. If contamination or corrosion is present, clean the fuseholder terminal faces with a swab or q-tip soaked with Acetone.
- Fuse size is 20mm x 5mm, 8A @ 250VAC. DO NOT REPLACE WITH ANY OTHER TYPE OR RATING OF FUSE! (YOU WILL VOID YOUR WARRANTY AND SEVERE DAMAGE AND PERSONAL INJURY COULD RESULT BY DOING SO!)

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Application Troubleshooting

Problem:	Possible Cause			
No Voltage	1 3 5 7 9 11 13 15 20			
Pulsating Voltage	4 5 6 12 16 21 22			
Flickering Voltage	4 6 7 14 21 22			
High Voltage	6 7 8 9 12 13 17 18 20 21 22			
Voltage Drop on Load	5 8 10 12 16			
Low Voltage	5 8 12 13			
Poor Voltage Regulation	2 4 10 12 13 16 20 21 22			
No Voltage Control	13 17 19 20 21 22			
Pulsating Voltage Flickering Voltage High Voltage Voltage Drop on Load Low Voltage Poor Voltage Regulation	4 5 6 12 16 21 22 4 6 7 14 21 22 6 7 8 9 12 13 17 18 20 21 22 5 8 10 12 16 5 8 12 13 2 4 10 12 13 16 20 21 22			

Possible Causes:

- 1. Residual input voltage to the voltage regulator is below 3.5vac or fuses are open in the regulator.
- 2. Unbalanced generator load.
- 3. Open exciter field or defective generator.
- 4. Non linear load or defective connection in exciter field.
- 5. Open diode in exciter or shorted rotor in generator.
- 6. Loose component in voltage regulator.
- 7. Loose wiring connections.
- 8. Input voltage to regulator is too low.
- 9. Exciter field is grounded.
- 10. Non linear load or wrong selection for regulator hookup.
- 11. Exciter fields are reversed.
- 12. Wrong selection of regulator wiring configuration.
- 13. Defective voltage regulator.
- 14. SCR or Inverter drive effecting generator waveform.
- 15. Regulator needs external flashing circuit.
- 16. Isolation transformer is too small.
- 17. Isolation transformer is needed.
- 18. Exciter fields are not isolated from other circuits.
- 19. Input and field circuit are being fed by a common cable or conduit.
- 20. Incorrect hookup or wiring.
- 21. Loose or disconnected sensing wiring.
- 22. Isolation transformer not installed or grounded secondary winding on isolation transformer.



Bench Check Procedures

Because of its specialized nature, the SPXR500-28VDC cannot be bench-tested in the field. If you suspect a problem with your unit, please contact Power-Tronics for assistance!



Installation Warranty Form

It is very important that you fill out this form completely when installing a voltage regulator. This form serves as a history record on the application. This form also contains the information needed by Power-Tronics, Inc., for repair and troubleshooting of any product you may be having problems with.

Failure to fill out this form during installation will result in a cancellation of your warranty coverage! Filling out this form takes only minutes but will save hours or days later on if your product should require service!

Product			Other options						
Serial Number									
Date of Installation									
Type of Generator		1	F	Model #					
	Brush type	[]							
	Brushless	[]							
AC Stator Information									
Wired for	Volts	Phase	Hz						
Generator Configuration	on: Lead								
	T	Exciter/Rot	tor Information	ſ					
Exciter field resistance		Ω		@	F+ / F-	Ω			
Exciter field volts		vdc		@	Slip Rings	Ω			
	[Description of problem	with product or	generator					
			Γ						
Your phone number			Name:						
Your fax number			Ship to Address	:					
Your email address			Ship to City, Sta	ite, Zip:					



PRODUCT WARRANTY

Power-Tronics, Inc., assumes no liability for damages due to incorrect voltage or other voltage related damages resulting from either output of the generator or input to the generator exciter system. These problems should be protected with external devices provided by the customer such as *fuses, surge suppressors, over/under voltage and frequency controls.*

Power-Tronics, Inc., warranties **only parts and workmanship** of this product for a **period of 2 years from the original date of purchase from Power-Tronics, Inc.** Under warranty, Power-Tronics, Inc. will replace, exchange or repair the defective product **without labor or parts cost to the customer.** Remaining warranty of the original product will be transferred to the replaced or repaired product. To obtain warranty, a copy of the original Installation Warranty Form must be sent in with the defective product, which clearly shows the purchase date and serial number of the defective part. A repair request form must be sent in with the product before repairs will begin. You can obtain this form by contacting Power-Tronics, Inc.

Send repairs to: Power-Tronics, Inc., 2802 Cobbler Ln., Kerrville Texas USA 78028.

Send in repairs only by UPS or FedEx. USPS will NOT deliver to our facility!

Any <u>one</u> of the following conditions will void the warranty:

- Overheating of the power supply resistor on the printed circuit card.
- Overheating of the SCR or freewheeling diode.
- Physical damage to the printed circuit card, housing or components.
- Unauthorized repair or alteration of printed circuit card.
- Installation by anyone other than a qualified professional generator service technician.
- Conductive or corrosive contamination of the circuit card.
- Removal of our company identification from the product.
- Removal of any conformal coating of the printed circuit card or components.
- Overheating of foil on the printed circuit card.
- Inappropriate or infeasible application.
- Use with any external device other than manufactured by Power-Tronics, Inc.
- Failure to fill out the attached warranty card during installation

No other warranty is expressed or implied.